

# SIZE 500



**Power Capacity 500 W to 5 kW**

U.S.A Patent No. 5010314

European Patent No. 0476114B1



## Description

CoilMaster SIZE 500 provides a patented planar isolation solution for high power applications providing high efficiency, low EMI, excellent repeatability, low profile and weight with an operating temperature range of -40°C to +130°C

### 1. Transformer Application

| POWER CAPACITY   | DIMENSION (mm)                 | TYPICAL WEIGHT | DIELECTRIC ISOLATION | OPERATING VOLTAGE | OPERATING CURRENT (RMS) |
|--|--------------------------------|----------------|----------------------|-------------------|-------------------------|
| 500 W, forward at 50 kHz<br>5 kW, full bridge at 200 kHz | L=80~120<br>W=60~90<br>H=10~30 | 400 gr.        | 500 Vdc -<br>4k Vrms | 700 Vpeak<br>Max. | 200 A<br>Max.           |

Typical efficiency : 97 ~ 99%

Recommended frequency range : 80 kHz ~ 1.0 MHz.

### Topologies :

Full bridge; Half bridge; Push-Pull; Forward; Flyback; Boost; Buck; Resonant topologies (in order of preference).

**Mounting Options :** a Horizontal, b. Vertical

### 2. Inductor Application

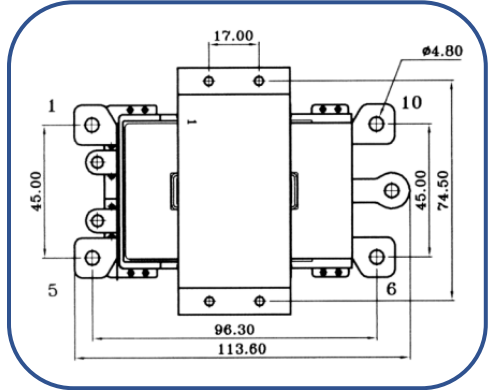
|                                     |      |      |     |     |     |     |     |
|-------------------------------------|------|------|-----|-----|-----|-----|-----|
| Standard $A_L$ (nH/t <sup>2</sup> ) | 1600 | 1000 | 630 | 400 | 315 | 250 | 160 |
| Typical value of Max. Amper Turns   | 51   | 87   | 157 | 233 | 290 | 365 | 510 |

$A_L$  values not listed are available upon request

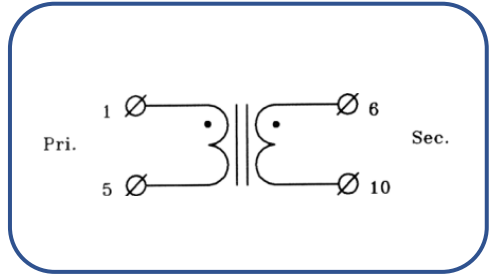
### 3. Typical Thermal Impedance for Different Cooling Condition

| NATURAL COOLING (Hot Spot - Air) | BLOWING AIR 3m/sec (Hot Spot - Air) | ONE SIDE HEATSINK (Hot Spot - Heatsink) | TWO SIDE HEATSINK (Hot Spot - Heatsink) |
|----------------------------------|-------------------------------------|---|---|
| 5.4 °C/W                         | 3.2 °C/W                            | 2 °C/W                                  | 1 °C/W                                  |

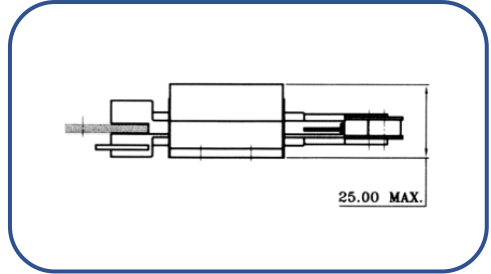
(All dimensions are given in mm.)



TOP VIEW



ELECTRICAL DIAGRAM



SIDE VIEW

**Transformer Type T500 AC P.N. 17546**

This T500AC-7-2, high power, high input voltage, high frequency, small dimensional planar transformer is developed for a high power density DC-DC converter and may be used in welding application, providing the following specifications:

| Transformer Specifications                                |  |
|---|--|
| Total output power  | 3900 W (26 Vdc/150 Adc)<br>Welding duty of 50% |
| Operating frequency                                       | 200 kHz  |
| Input voltage range                                       | 150 ~ 375 Vdc link.                            |
| Topology  | Forward with active clamp                      |
| Volt-Sec. product   | 460 V - μSec                                   |
| Operating Duty cycle                                      | 0.618 max.                                     |
| Primary current<br>(for 90% power supply effic.)          | 37 Arms (47 a peak)                            |
| Primary to Sec. ratio<br>(sec. current - 118 Arms)        | 3.5 : 1  |
| Dielectric strength<br>pri. to sec. +core<br>sec. to core | 4000 Vrms<br>1000 Vrms                         |
| Ambient temperature                                       | -25 °C to +40 °C                               |
| Total losses (With 50°C heat sink)                        | 40 W   |
| Hot spot temperature (With 50°C heat sink)                | 130 °C   |
| Weight  | 250 gr.  |